



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4278-045
Job Sheet 180226



Part No: D4278-045

Job Qty: 4 ea

Part Name: Rib Assembly, Fwd Cham



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 7/13/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG D4278 REV C SHEET 3, D4277 REV D SHEETS 1,2,3 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Large Fab-6		DAL 13-7-10
100	Large Fab	4 pcs	7/13/18	7/13/18	0.00	1.42	Large Fab 1		Dg 2018-07-10
110	QC	4 pcs	7/13/18	7/13/18	0.00	0.00	QC9		CPC
120	QC	4 pcs	7/13/18	7/13/18	0.00	0.00	QC5		CPC
130	Packaging	4 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3 Large Fab		CPC
140	QC21-SA	4 Ea	7/13/18	7/13/18	0.00	0.00	QC21		DAG 21 9-30 JUL 11 2018

Part Op 100 - 1- Assemble ribs and weld as per dwg use DT9820
Descriptions: 130 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4277-11	Rib	4 Ea (1 ea)	90-Start up Operation	5089339
D4277-7	Rib	4 Ea (1 ea)	90-Start up Operation	5089347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4277-11	4	0	0
	D4277-7	4	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/3/18 1:45 PM dart.leroux.jason

Container No: S090523



Part: D4278 - 045

Job No: 180226

Serial No/Batch: S090523

Revision:

Inspector:

Exp Date:

Instructions: